



 Bluetooth®

70S+



In case with lid detached

Fujikura 70S+ Fusion Splicer

The Fujikura 70S+ is the world’s fastest and most robust core alignment fusion splicer. Incorporating the proven ruggedized features pioneered by Fujikura, the 70S+ has added automated and enhanced user control features to increase splicing efficiency. A user programmable, automated wind protector expedites the splicing process by automatically closing to initiate the splice process, and opening upon splice completion. Fully programmable “auto open sheath clamps” open one or both sheath clamps, after the tensile test, to prepare the fiber for removal. A new automated “clamshell design” tube heater applies heat to both sides of the splice protection sleeve resulting in a 13-second shrink time. The result is a total splice process time of approximately 21 seconds! Ruggedness and durability are greatly enhanced by a mirror-less optical system and “severe-impact resistant” monitor. Battery capacity is now 200 splices/shrinks. An innovative transit case doubles as a built-in or mobile workstation and makes splicing easier than ever before. In an industry first, the 70S+ is also equipped with Bluetooth® technology. This allows the splicer to actively communicate with Bluetooth enabled fiber preparation accessories making maintenance of fiber preparation tools easier than ever! The 70S+ will also be available without Bluetooth functionality.

Features

- Bluetooth wireless communication
- Automated and programmable wind protector
- 13-second automated tube heater
- Fully ruggedized for shock, dust and moisture
- Li-ion battery with 200 splices/shrinks per charge
- 5 mm cleave length for splice on connector or small package needs
- Sheath clamp or fiber holder operation
- On-board training and support videos
- Multi-function transit case with integrated workstation

Ordering Information

DESCRIPTION	AFL NO.
70S+ Fusion Splicer (machine only) Includes: ADC-18 AC Adapter, ACC-14 AC Cord, ELCT2-20A Spare Electrodes (pair), S70C Sheath Clamp, USB Cable, Alcohol Pot, Screw Driver, Splicer Carrying Strap, Quick Reference Guide, Video Instruction Manual and CC30 Transit Case with Carrying Strap	S015580
70S+ Fusion Splicer Kit (with cleaver) Includes: CT50 Cleaver, ADC-18 AC Adapter, ACC-14 AC Cord, ELCT2-20A Spare Electrodes (pair), S70C Sheath Clamp, USB Cable, Alcohol Dispenser, Screw Driver, Splicer Carrying Strap, Quick Reference Guide, Video Instruction Manual, and CC30 Transit Case with Carrying Strap	S015590
70S+ Fusion Splicer Kit (with cleaver, battery and cord) Includes: BTR-09 Battery, DCC-18 Battery Charge Cord, CT50 Cleaver, ADC-18 AC Adapter, ACC-14 AC Cord, ELCT2-20A Spare Electrodes (pair), S70C Sheath Clamp, USB Cable, Alcohol Dispenser, Screw Driver, Splicer Carrying Strap, Quick Reference Guide, Video Instruction Manual and CC30 Transit Case with Carrying Strap	S015591
70S+ Fusion Splicer Without Bluetooth (machine only) Includes: ADC-18 AC Adapter, ACC-14 AC Cord, ELCT2-20A Spare Electrodes (pair), S70C Sheath Clamp, USB Cable, Alcohol Pot, Screw Driver, Splicer Carrying Strap, Quick Reference Guide, Video Instruction Manual and CC30 Transit Case with Carrying Strap	S017000
One Year Extended Warranty	S012996
Two Year Extended Warranty	S013000

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Recommended Accessories for the 70S+

DESCRIPTION	AFL NO.
Cleavers	
CT08 Cleaver	S017004
CT50 Cleaver	S017030
Fiber Holders	
FH-70-250 (250 µm coated single fiber)	S017111
FH-70-900 (900 µm jacketed single fiber)	S017113
FH-60-160 Fiber Holder (pair)	S014690
FH-60-LT900 Fiber Holder (pair)	S015181
FH-60-LT900 Single Side Fiber Holder	S015275
FUSEConnect® Accessories	
FH-FC-20 (900 µm within 2.0 mm sheathing) (each)	S014696
FH-FC-30 (900 µm within 3.0 mm sheathing) (pair)	S014695
FH-FC-900 (900 µm cable) (each)	S014697
CLAMP-FC-2000 (pair)	S014705
CLAMP-FC-3000 (pair)	S014704
Sheath Clamps	
CLAMP-S70C Sheath Clamp (Coating diameter from 100 µm - 1000 µm (5-16 mm cleave))	S015586
CLAMP-S70D Sheath Clamp (900 µm diameter loose tube fiber (5-16 mm cleave))	S015862

DESCRIPTION	AFL NO.
Batteries and Power Cords	
ADC-18 AC Adapter	S015585
ACC-14 AC Power Cord	S014536
BTR-09 Battery and DCC-18 Charge Cord	S016780
BTR-09 Battery	S015581
DCC-18 Battery Charge Cord	S015582
DCC-12 Power Cord (connects AC Adapter to cigarette lighter socket)	S013552
DCC-13 Power Cord (connects AC Adapter to power source via alligator clips)	S013556
Miscellaneous	
ELCT2-20A Electrodes	S013532
Portable Tripod Workstation (see product profile for more detail)	S014773
ASW-02 Splicing Workstation (see product profile for more detail)	S010532
JP-06 J-PLATE (70/19 Series)	S016100
SL-01 Sleeve Loader	S015674
Worktable Upper	S015779
Worktable Lower	S015780
Inner Box Set	S015979
USB Cable	S014777
CC-30 Transit Case	S015587
Splicer V-Groove Cleaning Kit	S014397

Specifications

PARAMETER	VALUE
Model	70S+ Fusion Splicer
Applicable Fibers	Single-mode (G.652 & G.657), Multimode (G.651.1), DS (G.653), CS (G.654), NZDS (G.655 & G.656) and Erbium-doped fiber
Cladding Diameter	80 - 150 µm
Coating Diameter	100 µm to 3,000 µm
Fiber Cleave Length	5 to 16 mm
Typical Average Splice Loss	0.02 dB with SM, 0.01 dB with MM, 0.04 dB with DS, 0.04 dB with NZDS, measured by cut-back method relevant to ITU-T standards
Splicing Time	ULTRA FAST mode — 6 seconds; SM FAST mode — 7 seconds; SM AUTO mode — 10 seconds; AUTO mode — 15 seconds with SM fiber
Arc Calibration Method	Automatic, real-time and by using results of previous splice when in AUTO mode, manual arc calibration function available
Splicing Modes	100 preset and user programmable modes
Splice Loss Estimate	Based upon dual camera core axis alignment data
Storage of Splice Result	Last 2,000 results stored in the internal memory
Fiber Display	X or Y, or both X and Y simultaneously. Front or rear monitor display options with automated image orientation
Magnification	320X for single X or Y view, or 200X for X and Y view
Viewing Method	Dual cameras with 4.7 inch TFT color LCD monitor
Operating Condition	0 to 5,000 m above sea level, 0 to 95%RH and -10 to 50°C respectively
Mechanical Proof Test	1.96 to 2.25N
Tube Heater	Built-in tube heater with 30 heating modes; auto-start function
Tube Heating Time	Typical 13 seconds with FP-03 sleeve, 17 seconds with FP3 (40), 5-16 seconds with Fujikura micro sleeves
Protection Sleeve Length	60 mm, 40 mm, micro
Splice/Heat Cycles with Battery	Typical 200 cycles with power save functions activated
Electrode Life	5,000 Arc Discharges
Power Supply	Auto voltage selection from 100 to 240 V AC or 10 to 15 V DC with ADC-18, 14.8 V DC with BTR-09 battery
Terminals	USB 1.1 (USB-B type) for PC communication. Mini-DIN (6-pin) for HJS-02/03
Wind Protection	Maximum wind velocity of 15 m/s. (34 mph)
Dimensions	146 W x 159 D x 150 H (mm) / 5.75 W x 6.25 D x 5.9 H (inches)
Weight	2.5 kg (5.5 lbs) with AC adapter ADC-18; 2.7 kg (5.95 lbs) with BTR-09 battery